

# EUROPEAN PATENT OFFICE

**Patent Abstracts of Japan**

PUBLICATION NUMBER : 58154761  
 PUBLICATION DATE : 14-09-83

APPLICATION DATE : 09-03-82  
 APPLICATION NUMBER : 57035854

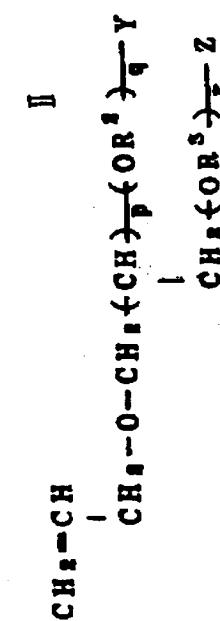
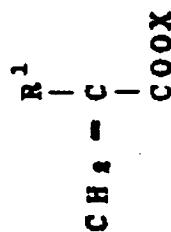
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INT.CL. : C09C 3/10 C08F216/14 C08F220/06

TITLE : DISPERSANT FOR INORGANIC  
 PIGMENT



**ABSTRACT :** PURPOSE: To provide a dispersant for inorganic pigments, which gives a low viscosity even at a high concentration and has excellent dispersion stability, consisting of a copolymer contg. (meth)acrylic acid monomer, an allyl ether monomer and a monomer copolymerizable therewith in a specified ratio.

CONSTITUTION: A dispersant consists mainly of a copolymer obtd. by using 20~99.5mol% of a (meth)acrylic acid monomer (A) of formula I (wherein R<sup>1</sup> is H, methyl; X is H, a mono- or bivalent metal, an ammonium group, an org. amine group), 0.5~80mol% of an allyl ether monomer (B) of formula II (wherein p is 1~4; q, r are each 0, 1~100; R<sup>2</sup>, R<sup>3</sup> are each a 2~4C alkylene; Y, Z are each hydroxyl group, a 1~4C alkoxy, a monovalent phosphate group, a monovalent sulfonate group, a monovalent sulfate group), and 0~40mol% of a monomer (C) copolymerizable therewith in such an amount to make (A+B+C)= 100mol%.

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